

WHAT IS CLAIMED IS:

1 1. A work vehicle comprising:
2 a frame;
3 an axle assembly coupled to the frame and including a first
4 axle shaft and a first axle housing, wherein the first axle shaft is disposed
5 substantially within the first axle housing;
6 a first wheel coupled to the axle assembly;
7 an axle lubricating fluid disposed within the first axle
8 housing; and
9 a first axle cooling device disposed within the first axle
10 housing, in contact with at least a portion of the lubricating fluid,
11 including a first coil.

1 2. The work vehicle of claim 1, further comprising a cooling
2 fluid contained within the first coil, wherein the first coil is configured to
3 conduct cooling fluid therethrough and to maintain the cooling fluid
4 separate from the lubricating fluid.

1 3. The work vehicle of claim 2, further comprising a cooling
2 fluid circuit fluidly coupled to the first coil, wherein the cooling circuit
3 includes a cooling fluid pump and a cooling fluid reservoir, and wherein
4 the first coil receives cooling fluid from the pump and delivers cooling
5 fluid to the reservoir.

1 4. The work vehicle of claim 3, further comprising a heat
2 exchanger disposed in the cooling circuit between the first coil and the
3 reservoir to remove heat from the cooling fluid.

1 5. The work vehicle of claim 4, further comprising a control
2 valve disposed to direct at least a portion of the cooling fluid to the first
3 coil at a predetermined pressure difference across the first coil.

1 6. The work vehicle of claim 3, further comprising a second
2 wheel, wherein the axle assembly is further coupled to the second wheel
3 and further includes a second axle shaft, a second axle housing, and a
4 second coil, and further wherein the second axle shaft and the second coil
5 are disposed substantially within the second axle housing.

1 7. The work vehicle of claim 6, wherein an inlet of the second
2 coil is in fluid communication with an inlet of the first coil and an outlet of
3 the second coil is in fluid communication with an outlet of the first coil,
4 and parallel flow paths are thereby provided through the first and second
5 coils.

1 8. The work vehicle of claim 6, wherein:
2 the cooling circuit further includes a crossover conduit;
3 an inlet of the first coil receives cooling fluid from the pump;
4 an outlet of the first coil delivers cooling fluid through the
5 crossover conduit to an inlet of the second coil; and
6 an outlet of the second coil delivers cooling fluid to the
7 reservoir,
8 the second coil being thereby coupled to the first coil in
9 series flow relationship by the crossover conduit.

1 9. An axle assembly for a work vehicle, the axle assembly
2 comprising:
3 a first axle shaft and a first axle housing, wherein the first
4 axle shaft is disposed substantially within the first axle housing;
5 a second axle shaft and a second axle housing, wherein the
6 second axle shaft is disposed within the second axle housing, and
7 wherein the second axle shaft and the second axle housing are disposed
8 coaxial with, and in opposing relationship to, the first axle shaft and the
9 first axle housing, respectively;

10 a first cooling device disposed within the first axle housing;
11 a second cooling device disposed within the second axle
12 housing;
13 a differential gearset housing positioned intermediate the first
14 and second axle housings and defining a chamber configured therein to
15 receive a differential gearset;
16 a differential gearset disposed within the chamber and
17 rotatively coupled to the first and second axle shafts;
18 a lubricating fluid disposed within the first and second axle
19 housings; and
20 a first axle cooling device disposed within the first axle
21 housing, and a second axle cooling device disposed within the second
22 axle housing.

1 10. The axle assembly of claim 9, further comprising a cooling
2 fluid housed within the first and second axle cooling devices, wherein the
3 first and second axle cooling devices are configured to conduct cooling
4 fluid therethrough and to maintain the cooling fluid separate from the
5 lubricating fluid.

1 11. The axle assembly of claim 10, wherein the first and second
2 cooling devices include first and second coils, respectively, each coil
3 configured to provide at least two passes of the cooling fluid through the
4 lubricating fluid within each of the first and second axle housings.

1 12. The axle assembly of claim 11, wherein the work vehicle
2 further includes a cooling fluid circuit for causing cooling fluid to flow
3 through the first and second coils.

1 13. The axle assembly of claim 12, wherein the cooling circuit
2 includes a cooling fluid pump and a cooling fluid reservoir and the first and

3 second coils receive cooling fluid flowing from the pump and deliver it to
4 the reservoir.

1 14. The axle assembly of claim 13, wherein the cooling circuit
2 further includes a heat exchanger in fluid communication with the first
3 and second coils.

1 15. The axle assembly of claim 13, wherein the cooling circuit
2 further includes a control valve for directing at least a portion of the
3 cooling fluid flow to the first and second coils at a predetermined pressure
4 difference across the first and second coils.

1 16. The axle assembly of claim 15, wherein the control valve is
2 configured as a back pressure regulating valve.

1 17. The axle assembly of claim 12, further comprising a
2 crossover conduit for coupling an outlet of the first coil to an inlet of the
3 second coil.

1 18. A method of cooling an axle assembly of a work vehicle,
2 wherein the axle assembly includes an axle shaft, an axle housing
3 configured to substantially surround the axle shaft, a cooling coil housed
4 within the axle housing and having a passage therethrough and outer and
5 inner surfaces, a lubricating fluid disposed within the axle housing, and a
6 cooling fluid disposed within the passage, and further wherein the
7 lubricating fluid is of a higher temperature than is the outer surface of the
8 coil and the outer surface of the coil is of a higher temperature than is the
9 cooling fluid, the method comprising steps of:
10 removing heat from the lubricating fluid by placing the
11 lubricating fluid in contact with the outer surface of the coil; and
12 removing the heat from the inner surface of the coil by
13 circulating the cooling fluid through the passage.

- 1 19. The method of claim 18, further comprising the step of:
2 directing flow of cooling fluid to the coil by using a back
3 pressure regulating valve to impose a pressure difference across the coil.
- 1 20. The method of claim 19, further comprising the step of:
2 removing the heat from the cooling fluid by circulating the
3 cooling fluid through a heat exchanger.